



INSTALLATION INSTRUCTIONS

Ford Transit Passenger Side Security Drawer #306

(Fits vehicles with original seat brackets/mounting)

Please read and fill out the enclosed warranty registration card to activate your warranty.

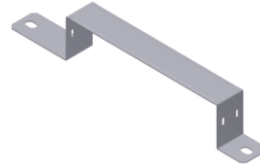
PARTS CHECKLIST



#1 Enclosure



#3 Drawer



#14 Mounting Bracket



#7.12 – (2) #6-32x5/8" Flat head screw



#7.14 – (2) #6-32 Nylock Nut



#7.3 – (2) #6 washers

TOOLS NEEDED

- 5/64 Allen wrench
- 5/16" Socket and Ratchet
- Torx to remove OEM front seat bolts in Ford Transit (Size can vary)

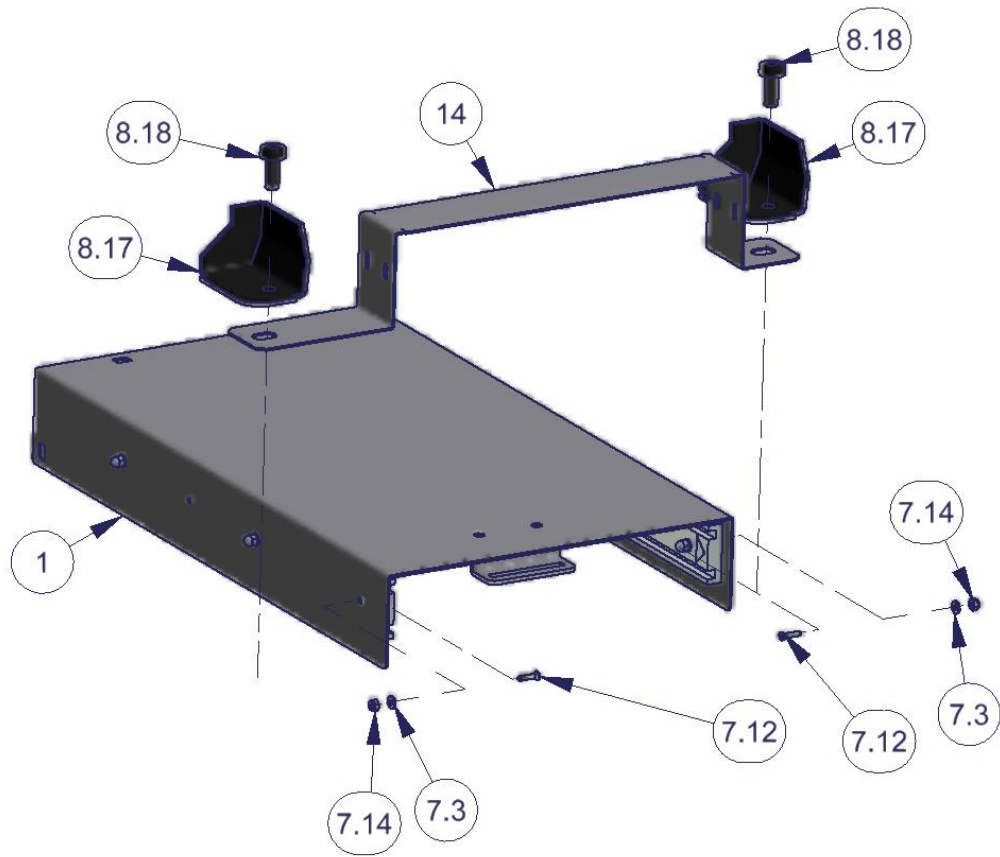
PLEASE READ ALL INSTRUCTIONS THOROUGHLY BEFORE STARTING INSTALLATION.

Warning! Do not operate the vehicle without the drawer locked shut. If left unlocked normal vehicle movements while driving could cause the drawer to open creating an unsafe situation.

Note: To remove the drawer from the enclosure, pull the drawer out as far as it can go then locate the small black plastic stops visible on the ball bearing drawer slides. One of the black stops will need to be deactivated by pressing down and the other one pulled up. Be careful not to break these plastic stops. While deactivating the stops push the center slide section back into the drawer enclosure off of the front slide section attached to the drawer until they are separated. To reinstall, line up the slide sections and push the drawer in gently, do not force it or it can be damaged.

1. Mount #14 bracket to the #1 Enclosure using the #7.12 screws, #7.14 nuts and #7.3 washers. The holes are obrounded so be sure to position the bracket flush against the top of the enclosure so there is no gap on the top. Also note the orientation with the larger flange on the left of the opening and smaller flange on the right. (See Figure 1)
2. Insert the drawer into the enclosure. Be careful not to damage the slides by applying excessive force.
 - Pull the middle floating slide attached to the enclosure all the way out so they are completely visible. This will help to align the slides when inserting the drawer.
 - The first time the drawer is inserted there will be some resistance while the bearings realign but there should not be a solid obstacle blocking the drawer from being inserted.
3. Remove the original front seat mounting bolts #8.18 holding the front of the Passenger side seat brackets #8.17 to the body. (See Figure 1)
4. Insert the drawer in the mounted position. Make sure both the #14 mounting bracket flanges are under the original seat brackets #8.17 as illustrated. (See Figure 1)
5. Fasten the Tuffy drawer down using the original seat mounting bolts #8.18. (See Figure 1)

Figure 1



Call (970)564-1762 for Technical Support